



**2004 Vin De Casa**  
**100% Estate Grown and Bottled**  
**Production: 450 cases**

Our 2004 Estate Vin De Casa is a blend of 50% Cabernet Franc, 30% Zinfandel and 20% Syrah. This proprietary red blend is a rich, full-bodied wine, expressing the full range of flavors of the Paso Robles Appellation. The Cabernet Franc lifts the nose and brings a nice wild berry and dark currant flavor to the wine. The Zinfandel adds raspberry and spice flavors. Syrah finishes the wine with structure and tannins. This wine shows a great balanced between fruit, oak and tannins and will age well for 6-8 years.

**Cabernet Franc**

Harvest: October 30  
Brix: 25  
PH: 3.35  
TA .65g/100ml

**Zinfandel**

Harvest: October 9  
Brix: 28.0  
PH: 3.6  
TA .6g/100ml

**Syrah**

Harvest: October 5  
Brix: 26.0  
PH: 3.7  
TA .5g/100ml

Harvesting: All lots are "hand harvested".

Fermentation: Small 1-ton bins, hand punched three times daily.

Yeast: D254, Pasture Red and M80.

Press: At dryness after 12 days on the skins.

Aged: 16 months in French oak

New oak: 30% Forest origin: Allier, Vosges and Nevers. Style: Chateau Ferre.

Bottle aged for 6 months before release.

Please visit us in person at  
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